



**Location**

Escobedo, Monterrey, Mexico

**Total Investment**

\$120 Million

**Project Type**

Greenfield Medium & Heavy Duty  
Truck Plant

**Process Design**

Manufacturing Engineering  
Equipment Engineering  
Architectural/Engineering  
General Contractor  
Construction Manager

**Annual Volume**

50,000 Units

**Project Highlights**

Working closely with Navistar, Global Performance personnel provided [program and construction management](#) services for the grassroots plant. Responsibilities included the following.

- Process Design
- Manufacturing Engineering
- Construction
- Architectural Engineering
- Start-up Assistance of all Manufacturing Areas (Cab Weld, Paint, Chassis Assembly, and Cab Trim)
- Administrative and Service Buildings
- Site Infrastructure Improvements

Additional services provided included: design and installation management of out sourced logistic services, asset tracking, and document control. The combined Mexican and expatriate team successfully executed the project under budget and accomplished all milestones on time.

The Weld Shop was processed to assemble Heavy Duty Aluminum Cabs, Medium Duty Steel Cabs and School Bus Cows with a common final finesse area. The Paint Shop processed all Cabs, Composite panel hoods, fenders, and deflectors through a common process. Two General Assemblies with Frame ladder assembly, Chassis assembly, Cab trim and Final assembly were processed splitting Heavy and Medium Duty production.