

**Location**

Greenville, Alabama, USA

**Total Investment**

Confidential

**Project Type**

160,000 Square-Foot Blanking and Stamping Facility

**Global Performance Role**Program Management  
Construction Management  
Engineering Services**Annual Volume**

Parts for 285,000 Vehicles/Year

**Project Highlights**

Global Performance was selected for program and construction management of the grassroots tier-one supplier plant under an aggressive schedule. Global Performance worked with a team of six Koreans from Hysco to assist them with all phases of the project beginning with the design, selecting the contractor, construction, and equipment installation of all manufacturing areas (slitter line, shearing line, blanking press, tailor welded blanks, and office area). A high water table and poor soil conditions necessitated the addition of steel piling and deep excavations creating an unforeseen obstacle in design and constructing the equipment foundations and pits. These problems were addressed and properly resolved.

Certain aspects of this project (site preparation, site access roads, city water and sewer, and rail spur) were performed with grant money by the City of Greenville. This required regular coordination meetings with City representatives to establish the design criteria, scheduling, coordination, and implementation to ensure that Hysco's needs were met.