



## Honda Manufacturing of Alabama – Phases 1 & 2

## PROJECT SUMMARY



### Location

Lincoln, Alabama, USA

### Total Investment

\$1.03 Billion

### Project Type

Grassroots 2.9 Million Square-Foot  
Vehicle Metal Stamping and  
Assembly Plant

### Global Performance Role

Program Management  
Construction Management  
Process Engineering Services  
Process Equipment Installation Management

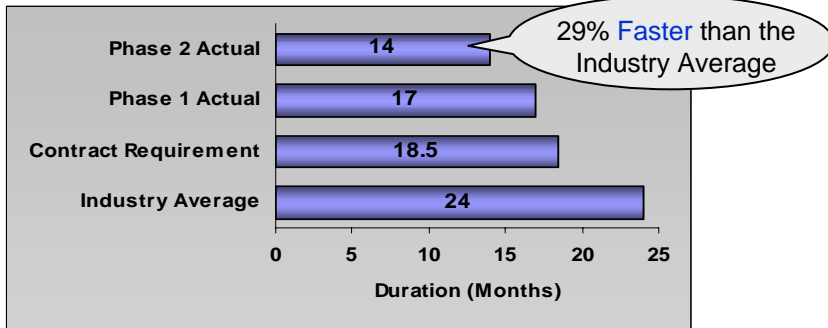
### Annual Volume

300,000 Units

## Global Performance Impact

### Schedule Performance

(Start of Foundations to Start of Production)



## Project Highlights

After the completion of the first project for Honda in Lincoln, Alabama, in July, 2001, Honda asked Global Performance and its joint-venture partners to manage the design, construction, and start up of their second factory there. Using the record-setting schedule established on the first project as a benchmark, our team began planning and constructing the second phase.

In addition to the 1.7 million square feet of factory constructed in Phase I, we have completed the 1.2 million square-foot A-2 project in a **record-setting 14 months** from first concrete placement to vehicle production while beating a very aggressive project budget. Our Honda project team has been able to do this because of an excellent and supportive client and an integrated approach for the project between the Global Performance and Honda management teams.

Additional services provided by Global Performance included: design and installation management of tool rail, line lighting, lift assist supports, and platform. Our team also provided the self-perform small capital and miscellaneous project support with our own craftsmen enabling us to be extremely cost effective and responsive to the project.