



GENERAL MOTORS CORPORATION ARLINGTON ASSEMBLY CENTER

PROJECT SUMMARY



Location
Arlington, Texas, USA

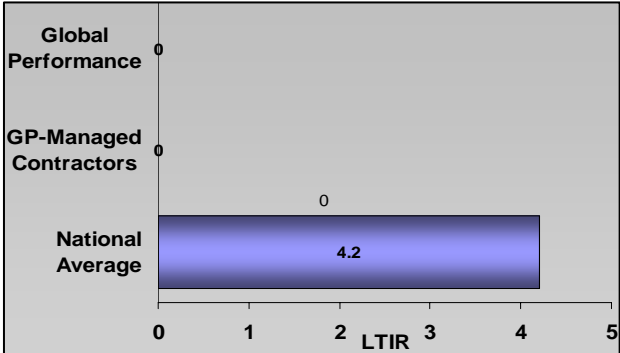
Total Investment
\$150,000,000

Project Type
Construction Management of Body Shop Addition and GMT900 Program Model Change

Global Performance Role
Construction Management
Safety Management
Schedule Management
Project Coordination

Annual Volume
214,000 Units

Safety Performance (Lost Time Incident Rate (LTIR))



Project Highlights

General Motors asked Global Performance to manage the construction, safety program, scheduling, and project engineering, for an 11-bay addition to their body shop at GM-Arlington Assembly Center. This project was on a fast track because of the need for additional storage space for production materials, and the need for an additional railroad spur to allow for necessary material delivery to aid production.

This project (GMT900 Launch Program) was also tied into the need for additional space for the massive retooling and new installation of conveyors, robots, and body shop zones. Global Performance provided a lead planner/scheduler to assist and integrate all department schedules into a master P3ec schedule.

Along with these projects, our Global Performance team was utilized to oversee the installation of new conveyors, downhill safety upgrades, & lighting in general assembly, chiller installation in the power plant, new cranes and conveyors in the paint shop, and the refurbishment of the holding tanks in waste water. Global Performance also managed the supervision of a new propane unit, which provides a secondary fuel source for the plant in emergencies or incimate weather. Other projects includes roof repair and installation and air supply house refurbishment. Over 400,000 safe-effort hours without a lost-time injury.

Global Performances role also included coordination with GM2Work and plant security, as well as interface with local building trades council.

Our client support, continuous improvement in our safety management, and our diversity in managing the schedule for all plant activities during this model change, have been the foundation for our success at GM-Arlington.

